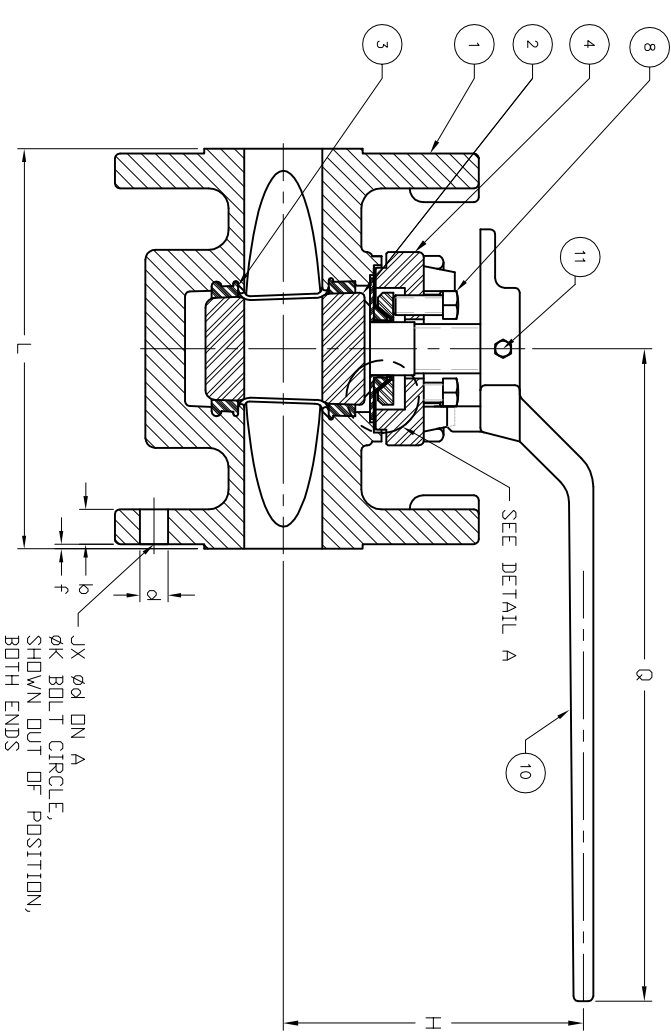
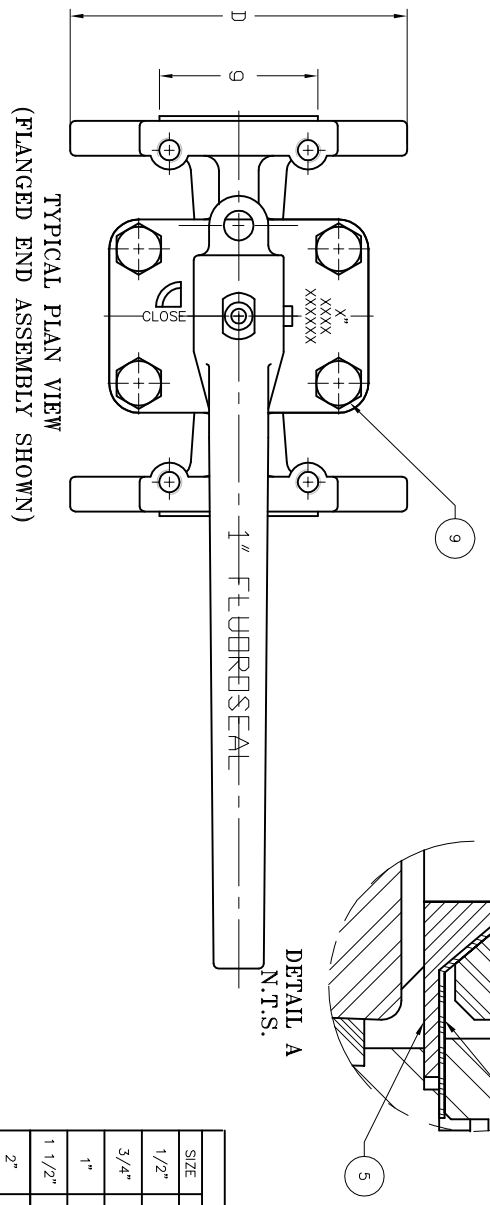


NOTE:
1. BUSHING IS USED FOR 1/2" & 3/4" VALVE.



JX Ød DN A
ØK BOLT CIRCLE,
SHOWN OUT OF POSITION,
BOTH ENDS

BILL OF MATERIAL

ITEM QTY	DESCRIPTION	MATERIAL
1 1	BODY	ASTM, A351 Gr. CF8M
2 1	PLUG	ASTM, A351 Gr. CF8M
3 1	SLEEVE	PTFE
4 1	COVER	ASTM, A351 Gr. CF8
5 1	COMBINED DIAPHRAGM/DELTA RING	PTFE
6 1	METAL DIAPHRAGM	304 S.S.
7 1	THRUST COLLAR	ASTM, A351 Gr. CF8
8 4	COVER BOLT	ASTM, A193 Gr. B8
9 3	ADJUSTMENT BOLT (SEE NOTE 1)	304 S.S.
10 1	FLUOROSEAL HANDLE/WRENCH	ASTM, A216 Gr. WCB
11 1	WRENCH BOLT	SAE Gr. 5

TECHNICAL DATA

SIZE	CLASS	L	H	D	K	g	b	f	d	j	Q
1/2"	150	4.25	3.69	3.50	2.38	1.38	.38	.06	.63	4	8.00
3/4"	150	4.63	3.69	3.88	2.75	1.69	.41	.06	.63	4	8.00
1"	150	5.00	4.38	4.25	3.13	2.00	.44	.06	.63	4	9.00
1 1/2"	150	6.50	5.25	5.00	3.88	2.88	.56	.06	.63	4	14.25
2"	150	7.00	6.00	6.00	4.75	3.63	.63	.06	.75	4	16.50
2 1/2"	150	8.00	6.56	7.50	5.50	4.13	.75	.06	.75	4	16.50
3"	150	8.00	6.56	7.50	6.00	5.00	.75	.06	.75	4	16.50
4"	150	9.00	7.813	9.00	7.50	6.19	.94	.06	.75	8	23.63

TECHNICAL DATA

SIZE	CLASS	L	H	D	K	g	b	f	d	j	Q
1/2"	300	5.50	3.69	3.75	2.63	1.38	.56	.06	.63	4	8.00
3/4"	300	6.00	3.69	4.63	3.25	1.69	.63	.06	.75	4	8.00
1"	300	6.50	4.38	4.88	3.50	2.00	.69	.06	.75	4	9.00
1 1/2"	300	7.50	5.25	6.13	4.50	2.88	.81	.06	.88	4	14.25
2"	300	8.50	6.00	6.50	5.00	3.63	.88	.06	.75	8	16.50
2 1/2"	300	11.13	6.56	8.25	5.88	4.13	1.13	.06	.88	8	16.50
3"	300	11.13	6.56	8.25	6.63	5.00	1.13	.06	.88	8	16.50
4"	300	12.00	7.813	10.00	7.88	6.19	1.25	.06	.88	8	23.63

REV	DESCRIPTION	DATE	DFTR	APP'D
0	SEE NPD-0281	2006/06/10	S.C.	A.R.

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TITLE: FLUOROSEAL PLUG VALVE
1/2" - 4" 152F/302F CF8M/CF8M ASSEMBLY W/WRENCH

SIZE: DWG NO: FPS-152-302-F-STD-05-13-CF8M-CF8M O
DRAWN BY: S.CHEN
DATE: 2006/06/10
SCALE: N.T.S.
CHKD BY: AROULET
DATE: 2006/06/10
SHEET: 1/1

THIRD ANGLE PROJECTION DO NOT SCALE DRAWING